

# ROCKET AUTOMOTIVE CLEAR

#77

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<b>PRODUCT NAME:</b>	Automotive Clear Topcoat
<b>PRODUCT NUMBERS:</b>	#77 Clear
	Activators: #78 Medium Dry Activator #79 Slow Dry Activator #80 Fast Dry Activator
<b>DESCRIPTION:</b>	An economical urethane clear formulated for spot, panel and overall repair. It's easy to spray and apply and produce a High gloss fast dry finish with easy buffing that will perform with water based and solvent based basecoat systems. It has Good flow out and easy buffing.
<b>SUGGESTED USES:</b>	Automotive and Industrial finish coat clear for spot, panel and overall repair.
<b>SURFACE PREPERATION:</b>	Apply basecoat as per manufactures mixing and application instructions. Allow sufficient flash time before applying clearcoat. Inadequate flash time will affect the performance of this product.
<b>COLORS:</b>	Clear
<b>FINISH:</b>	High Gloss
<b>VEHICLE TYPE:</b>	Acrylic Urethane
<b>SOLVENT TYPE:</b>	Solvent Blend
<b>VOC:</b>	4.3 lbs/gallon
<b>WEIGHT PER GALLON:</b>	10.5 Lbs
<b>RECOMMENDED DRY FILM: (DIRECTIONS)</b>	Apply 2 wet coats allowing 10 to 15 minutes flash time between coats or as conditions dictate. Do not apply over non catalyzed acrylic or synthetic enamels or acrylic finishes.
<b>RECOMMENDED DRY TIME:</b>	Flash: 10 to 15 minutes. Sanding: 3 to 6 Hours Buffing: 3 to 6 hours To Deliver: 3 to 4 hours

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<b>FORCE DRYING:</b>	Let the last coat flash for 20 minutes before baking. Bake at 140° F. (60° C.) for 40 minutes. Clearcoat may be wet sanded and buffed after 1 hour cool down time.
<b>RECOATING:</b>	Clearcoat may be recoated after 1 24 hour period. Clear coat must be sanded before recoating..
<b>REDUCER:</b>	#870 Medium Reducer #860 Fast Reducer
<b>CLEAN UP:</b>	Soap & Water immediately after use.
<b>APPLICATION:</b>	Spray Gun and Pressure: Siphon – 1.4-1.6 MM tip, Air Pressure 35-45 psi Gravity Feed – 1.2-1.6 MM tip, Air Pressure 25-35 psi HVLP – 1.2-1.6 MM tip, Air Pressure 10 psi
<b>POT LIFE:</b>	3 – 4 Hours @70° F (20°C.)
<b>SHELF LIFE:</b>	12 Months minimum.
<b>MIXING:</b>	Ratio 4:1 4 part of 4:1 Clear Rocket 77: 1 Part Activator #78 Medium Dry Activator #79 Slow Dry Activator #80 Fast Dry Activator Stir thoroughly between each addition. Strain before spraying. Clean gun thoroughly after use. Do not let material harden in gun
<b>SAFETY INFORMATION:</b>	Do not take internally. Close container of unused parts after each use. Keep from freezing. <b>KEEP OUT OF REACH OF CHILDREN.</b>