

AUTOMOTIVE URETHANE FACT SHEET

Additives:	Accelerator Fish Eye Eliminator Retarder – Not Required
Surface Preparation:	Before painting all Dust, dirt or other contaminants must be removed. Use masking paper to prevent overspray from sticking. Allow base coat to dry 15-30 minutes. Tack with appropriate cloth before applying.
Blending:	Blend the last coat of clear with the remaining clearcoat in the cup. Over reduce with blending solvent. (Reduce with 1-2 parts solvent with 1 part ready to spray clear). After the final coat of clear has been blended with the mixture of solvent and clear, further reduce the mixture in the cup and use the same gun to finish melting in the edge.
Recoatibility /Re-repair:	Urethane may be recoated or repaired at any time of dry or cur.
Sanding:	Use 1500 Grit (Wet)
Polishing:	<p>Use finishing compound. Apply a thin ribbon of material to the area to be polished. Use a double sided wool polishing pad or a foam pad. Maintain air polisher or variable speed buffer at 1200 to 1800 rpm. Remove excess finishing compound with a clean soft cloth prior to applying finishing polish.</p> <p>Use Finishing polish, apply a ribbon of material to work about 2-3 feet area. Use a foam pad or a terry cloth cover. Maintain orbital polisher or variable speed buffer at 1200 to 1800 rpm. Keep the polisher or buffer moving at all times. Overlap each pass approximately 50%. As finishing polish begins to dry, stop polishing. Wipe off excess polish with a clean cloth. Hand buff with a clean soft cloth as a finishing touch.</p> <p>Do not use heavy duty compounds. Use clean cloths and pads to insure that the clear does not get scratched with dirt particles from old or re-used cloths or pads.</p>

DUX PAINT LLC.

OFFICE ADDRESS: 18 mill STREET, LODI NJ 07644
(973)473-2376 FAX# (973)473-1648