

## Water Reducible Baking Enamel, Product #341

**Description:** A waterborne alkyd-amino enamel designed for general metal finishing. It provides a hard, tough durable coating without the hazards of flammable solvents. General metal finishing for both interior and exterior applications. Ex. metal shelving, office furniture, trash receptacles etc.

**Color(s):** Assorted Colors

**Finish:** High Gloss

**Vehicle type:** Alkyd-Amino Enamel

**Solvent type:** Water

**VOC:** 2.31 lbs/gallon

**Flash point:** N/A

**Solids by volume:** 40-55% minimum, color dependent

**Weight per gallon:** 9-10.2 Lbs, color dependent

**Coverage:** Theoretical coverage at 1 mil dry is 690 square feet per gallon, and 230 square feet at 3 mils dry.

**Viscosity:** 85-95 KU (Kreb Units)

**Surface preparation:** Remove all grease, dirt, oil, wax and other foreign matter from surfaces. Surface should be clean and contaminant free to ensure optimum adhesion.

**Shelf life:** 12 Months

**Mixing:** Stir thoroughly and apply as it comes from the container

**Recommended dry film:** 1.5-2 mils

**Recommended dry time:** 5 min flash off then bake at 325-400 °F for approx.10 min

**Recommended primers:** N/A

**Safety information:** Do not take internally. Close container after each use. Keep from freezing. KEEP OUT OF REACH OF CHILDREN.

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