

HIGH SOLIDS CONVERSION VARNISH

PRODUCT NAME:	Interior Varnish
PRODUCT NUMBERS:	VC-15, VC-20
DESCRIPTION:	An exceptional high solids Conversion varnish of post-catalyzed amino alkyd system. Its properties include, water white (for Clear varnish), non-yellowing excellent sanding and application
SUGGESTED USES:	Designed for interior wood surfaces that are exposed to heat, moisture and household chemicals. Conversion varnish should be used as its own sealer. The use of conventional nitrocellulose sealers containing stearates should never be used.
TESTING:	Due to the wide variety of substrates, surface preparation methods, and environments, the complete system should be tested for adhesion and compatibility under their conditions prior to full scale application.
COLORS:	Clear – Also Available in Colors
FINISH:	CV-15 (15° sheen) CV-20 (20° sheen). CV-Gloss Other sheens available on request.
FLASH POINT:	60° F. Set Flash
SOLIDS BY VOLUME:	47.6%
WEIGHT PER GALLON:	8.00 Lbs
COVERAGE:	Theoretical coverage at 1 mil dry is 761 square feet per gallon, Not including over spray
VISCOSITY:	28-36 @77°F./25° C. Ford #4
RECOMMENDED DRY TIME:	Dries to touch in 15 to 20 minutes. Sanding 45 minutes
REDUCER:	Ready For use, No reducer needed.
CLEAN UP:	Lacquer Thinner
SURFACE PREPERATION:	Remove all grease, dirt, oil, wax and other foreign matter from surfaces. Bare wood and other rough surfaces should be sanded smooth. Glossy areas should be dulled by sanding.
MIXING:	Conversion Varnish is developed to start drying/crosslinking with the addition of the CV-Catalyst. Add 4 ounces of catalyst per Quart. Mix well before applying. No induction (waiting/sweating) time is needed.
POT LIFE:	12 Hours, After adding crosslinker/catalyst.
SHELF LIFE:	36 Months minimum.

DUX PAINT LLC.

OFFICE ADDRESS: 18 mill STREET, LODI NJ 07644
(973)473-2376 FAX# (973)473-1648

APPLICATION:

Brush, Roller Spray.
Roll: ¼" – ½" synthetic roller cover or ½" Lambswool.

Conventional Air Spray:	Binks	Graco	Devilbiss
Spray Gun:	#18 Or #62	800 or 900	JGA502 or MBC-510
Fluid Nozzle:	66 or 67	047 or 086	D or E
Air Cap:	66PE or 63PB	02,03, 952	704,765,78
Airless Spray:	Binks	Graco	
Pump:	98-999 Super bee	23:1 Monarch	
Pressure Filter:		100 Mesh	
Fluid Hose:	71-7505	¼ " x 50'	
Airless Gun	#1M	208-663	
Tips:	9-1860	.013-.017	
Minimum Pressure:		1800 PSI	
HVLP:	Binks		
Spray Gun:	Mach 1		
Fluid Nozzle:	94F or 905F		
Orifice	.070 or .086		
Air Nozzle:	95AP or 905P		

MIXING:

Stir thoroughly and apply as it comes from the container.

SAFETY INFORMATION:

FLAMMABLE! HARMFULL OR FATAL IF SWALLOWED, CONTAINS LACQUER THINNER.. Keep away from heat, sparks and flame. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase air or wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave area. Do not take internally. Close container after each use. Avoid contact with skin or eyes.

FISRT AID:

If swallowed, do not induce vomiting. Call a physician immediately. In case of eye contact, immediately flush thoroughly with water and call a physician. For skin contact, wash thoroughly.

USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.

Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. **Keep away from heat, sparks and flame.**

All technical data, recommendations and services are accurate to the best of our knowledge. Seller assumes no responsibility for the results obtained or damages incurred from their use by the Buyer in whole or in part. No Warranty, including those of merchantability or fitness for a particular purpose, is expressed or implied since the method of application and its use is beyond our control. There are no warranties that extend beyond the description or the face hereof.