

LACQUER PRIMER / UNDERCOATER

PRODUCT NAME:	Lacquer Primer/Undercoater
DESCRIPTION:	An exceptional fast drying, easy sanding nitrocellulose lacquer primer/undercoater. Formulated to use as a first coat under Pre-catalyzed pigmented lacquer, but also for use under other products. Its adhesion on wood, particle board and hardboards is excellent. Sands very well to produce a basecoat for all topcoats.
SUGGESTED USES:	Designed for cabinet work, store fixtures, interior paneling, furniture where a fast dry primer is needed. Can be recoated without lifting.
TESTING:	Due to the wide variety of substrates, surface preparation methods, and environments, the complete system should be tested for adhesion and compatibility under their conditions prior to full scale application.
COLORS:	White – Colors are available upon request- colorant can be added on site.
FINISH:/SHEEN	N/A
FLASH POINT:	60° F. Seta Flash
SOLIDS BY VOLUME:	24.00%
WEIGHT PER GALLON:	8.72 Lbs
COVERAGE:	Theoretical coverage at 1 mil dry is 384 square feet per gallon, Not including spray loss
VISCOSITY:	40-60seconds @77°F./25° C. Ford #4
RECOMMENDED DRY TIME:	Dries to touch in 5 minutes. Recoat 30 minutes.
REDUCER:	Ready For use, No reducer needed.
CLEAN UP:	Lacquer Thinner
SURFACE PREPERATION:	Remove all grease, dirt, oil, wax and other foreign matter from surfaces. Bare wood and other rough surfaces should be sanded smooth.
MIXING:	Mix well before using
POT LIFE:	N/A
SHELF LIFE:	36 Months minimum.

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APPLICATION:

Brush, Roller Spray.
 Roll: ¼" – ½" synthetic roller cover or ½" Lambswool.

Conventional Air Spray:	Binks	Graco	Devilbiss
Spray Gun:	#18 Or #62	800 or 900	JGA502 or MBC-510
Fluid Nozzle:	66 or 67	047 or 086	D or E
Air Cap:	66PE or 63PB	02,03, 952	704,765,78
Airless Spray:	Binks	Graco	
Pump:	98-999 Super bee	23:1 Monarch	
Pressure Filter:		100 Mesh	
Fluid Hose:	71-7505	¼ " x 50'	
Airless Gun	#1M	208-663	
Tips:	9-1860	.013-.017	
Minimum Pressure:		1800 PSI	
HVLP:	Binks		
Spray Gun:	Mach 1		
Fluid Nozzle:	94F or 905F		
Orifice	.070 or .086		
Air Nozzle:	95AP or 905P		

MIXING:

Stir thoroughly and apply as it comes from the container.

SAFETY INFORMATION:

FLAMMABLE! HARMFULL OR FATAL IF SWALLOWED, CONTAINS LACQUER THINNER.. Keep away from heat, sparks and flame. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase air or wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave area. Do not take internally. Close container after each use. Avoid contact with skin or eyes.

FISRT AID:

If swallowed, do not induce vomiting. Call a physician immediately. In case of eye contact, immediately flush thoroughly with water and call a physician. For skin contact, wash thoroughly. **USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.**
 Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. **Keep away from heat, sparks and flame.**

All technical data, recommendations and services are accurate to the best of our knowledge. Seller assumes no responsibility for the results obtained or damages incurred from their use by the Buyer in whole or in part. No Warranty, including those of merchantability or fitness for a particular purpose, is expressed or implied since the method of application and its use is beyond our control. There are no warranties that extend beyond the description or the face hereof.