

QUICK DRY ENAMEL - 15 MINUTE

A200series-QD

PRODUCT NAME:	Quick Dry Enamel
PRODUCT NUMBERS:	A200-QD
DESCRIPTION:	A quick dry, high gloss enamel that dries in 15 minutes and may be used on metal, wood, masonry. Has excellent resistant to salt air and alkalis. May be applied to surfaces which are damp or dry. For interior and exterior use.
SUGGESTED USES:	Machinery, railings, factory and farm equipment, conveyers.
COLORS:	All Colors
FINISH:	High Gloss
VEHICLE TYPE:	Vinyl Toluenedated Alkyd
SOLVENT TYPE:	Mineral Spirits, VM&P
VOC:	3.75 Lbs/Gallon (450 Grams/Liter)
FLASH POINT:	62° F. Seta Flash
SOLIDS BY VOLUME:	40%
RECOMMENDED DRY FILM:	2 Mils
COVERAGE:	Theoretical coverage at 1 mil dry is 642 square feet per gallon, and 321 square feet at 2 mils dry.
VISCOSITY:	70-90 KU (Kreb Units)
RECOMMENDED DRY TIME:	Dries in 15 Minutes. Can be recoated in 2 hours.
REDUCER:	VMP. Adding reducer in excess of 20% will exceed VOC limits
CLEAN UP:	VMP
PHYSICAL PROPERTIES:	Flexibility 180° Mandrel – ¼ - No cracking Chemical Resistance 5% Acetic acid – No Effect 2% Hydrochloric acid – Slight Stain 2% Sodium Hydroxide – No Effect. Lactic Acid – No Effect Mineral Oil – No Effect Salt Spray -200 Hours –No Effect
SURFACE PREPERATION:	May be applied directly to clean, dry or damp metal. Before painting all oil, dirt or other contaminants must be removed.
POT LIFE:	Not Applicable

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RECOMMENDED PRIMERS:

No primer required on clean metal or previously painted surfaces.
 Rusted metal – Rust Converter
 Galvanized metal – Vinyl Wash Primer
 Steel – Red Metal Primers

APPLICATION:

Brush, Roller Spray.

Roll: ¼ - ½ synthetic roller cover. Keep Roller Wet. Roll in one direction. Do not over roll.

Conventional Air Spray:

Spray Gun:

Binks

#18

Or #62

Graco

800

Devilbiss

JGA502

or MBC-510

Fluid Nozzle:

66 or 63C

03 or 04

FF or E

Air Cap:

66PE or 63PB

02.021.03

704,765,78

Airless Spray:

Pump:

Graco

30:1 Bulldog

Pressure Filter:

60 Mesh

Fluid Hose:

¼ " x 50'

Airless Gun

208-663

Tips:

.013-.017

Minimum Pressure:

2000 PSI

AIR ASSISTED AIRLESS:

Gun:

217-292

Pump:

12:1 Senator (Graco)

Orifice

.015 or .019

SHELF LIFE:

12 Months minimum.

MIXING:

Stir thoroughly and apply as it comes from the container.

SAFETY INFORMATION:

FLAMMABLE! HARMFULL OR FATAL IF SWALLOWED, FLAMMABLE LIQUID AND VAPOR, SKIN AND EYE IRRITANT. CONTAINS MINERAL SPIRITS, VM&P NAPHTHA. Keep away from heat, sparks and flame. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase air or wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave area. Do not take internally. Close container after each use. Avoid contact with skin or eyes.

FISRT AID:

If swallowed, do not induce vomiting. Call a physician immediately. In case of eye contact, immediately flush thoroughly with water and call a physician. For skin contact, wash thoroughly.

USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.

Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. **Keep away from heat, sparks and flame.** Vapors may cause flash fire. Do not smoke. Extinguish all flames and pilot lights and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Prevent build-up of vapors by opening all windows and doors to achieve cross ventilation.

All technical data, recommendations and services are accurate to the best of our knowledge. Seller assumes no responsibility for the results obtained or damages incurred from their use by the Buyer in whole or in part. No Warranty, including those of merchantability or fitness for a particular purpose, is expressed or implied since the method of application and its use is beyond our control. There are no warranties that extend beyond the description or the face hereof.