

RED OXIDE PRIMER #139

PRODUCT NAME:	Red Oxide Primer
PRODUCT NUMBERS:	#343
DESCRIPTION:	A low VOC alkyd industrial maintenance primer for use as a shopcoat primer under most topcoats. It provides outstanding protection for metal surfaces. Use on interior & exterior surfaces.
SUGGESTED USES:	For new or previously painted metal surfaces For doors, railings, fire escapes, machinery, metal partitions, ornamental iron and factory equipment.
COLORS:	Red
FINISH:	Flat
VEHICLE TYPE:	Alkyd Modified
VOC:	3.26 Lbs/Gallon (391 Grams/Liter)
FLASH POINT:	77° F. Seta Flash
SOLIDS BY VOLUME:	57%
WEIGHT PER GALLON:	11.84 Lbs
RECOMMENDED DRY FILM:	2 Mils
COVERAGE:	Theoretical coverage at 1 mil dry is 908 square feet per gallon Material losses during mixing and application will vary and must be taken into consideration.
VISCOSITY:	80-95 KU (Kreb Units)
RECOMMENDED DRY TIME:	Dries to touch in 2 Hours. Can be recoated in 8hours.
REDUCER:	Mineral Spirits, for spraying add up to 10%. Adding more will exceed VOC limits.
CLEAN UP:	Mineral Spirits
RECOMMENDED PRIMERS:	Not Applicable
SURFACE PREPERATION:	Remove all grease, dirt, oil, wax and other foreign matter from surfaces.
POT LIFE:	Not Applicable

APPLICATION:

Brush, Roller Spray.
Roll: ¼" – ½" synthetic roller cover or ½" Lambswool.

Conventional Air Spray:	Binks	Graco	Devilbiss
Spray Gun:	#18 Or #62	800 or 900	JGA502 or MBC-510
Fluid Nozzle:	66 or 67	047 or 086	D or E
Air Cap:	66PE or 63PB	02,03, 952	704,765,78
Airless Spray:	Binks	Graco	
Pump:	37:1 B8-36	30:1 Bulldog	
Pressure Filter:		60 Mesh	
Fluid Hose:	71-7507x 100'		
Airless Gun	#1M	208-663	
Tips:	9-1860 9-2180	.015-.019	
Minimum Pressure:		2000 PSI	
HVLP:	Binks		
Spray Gun:	Mach 1		
Fluid Nozzle:	97 or 905F		
Orifice	.070 or .086		
Air Nozzle:	97AP or 905P		

SHELF LIFE:

12 Months minimum.

MIXING:

Stir thoroughly and apply as it comes from the container.

SAFETY INFORMATION:

COMBUSTIBLE! HARMFUL OR FATAL IF SWALLOWED, CONTAINS MINERAL SPIRITS.. Keep away from heat, sparks and flame. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase air or wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave area. Do not take internally. Close container after each use. Avoid contact with skin or eyes.

FISRT AID:

If swallowed, do not induce vomiting. Call a physician immediately. In case of eye contact, immediately flush thoroughly with water and call a physician. For skin contact, wash thoroughly.

USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.

Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. **Keep away from heat, sparks and flame.**

or fitness for a particular purpose, is expressed or implied since the method of application and its use is beyond our control. There are no warranties that extend beyond the description or the face hereof.