

CORROSION RESISTANT PRIMER TTP-664

PRODUCT NAME:	Universal Primer
PRODUCT NUMBERS:	TTP-664
DESCRIPTION:	A quick dry, universal, high performance rust inhibiting primer for use under most topcoats. Low VOC solvent based primer. Can be topcoated with, epoxies, urethanes, lacquers and most oleoresinous systems.
SUGGESTED USES:	Structural steel, Bridges, Marine
COLORS:	White , Gray, Red
FINISH:	Flat
VEHICLE TYPE:	Phenolic Alkyd
SOLVENT TYPE:	Alromatic Hydrocarbons, Ketone
VOC:	340 Grams/Liter
FLASH POINT:	75° F. Seta Flash
SOLIDS BY VOLUME:	57.25%
WEIGHT PER GALLON:	11.60 Lbs
RECOMMENDED DRY FILM:	2 Mils
COVERAGE:	Theoretical coverage at 1 mil dry is 916 square feet per gallon,
VISCOSITY:	75 KU (Kreb Units)
RECOMMENDED DRY TIME:	Set to touch in 1 hour. Topcoats can be applied in 4 hours.
REDUCER:	Xylene. Adding reducer in excess of 20% will exceed VOC limits
CLEAN UP:	Xylene
PHYSICAL PROPERTIES:	ASTM B117 Salt Spray 1000 hours – ½” creep at scribe ASTM 3359 Cross hatch aluminum, galvanized & cold rolled steel - 5
RECOMMENDED PRIMERS:	Not Applicable
POT LIFE:	Not Applicable
SHELF LIFE:	12 Months minimum.
MIXING:	Stir thoroughly and apply as it comes from the container.

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APPLICATION:

Brush, Roller Spray.

Roll: ½" lambswool or ¼ - ½ synthetic roller cover. Roll in one direction, rewet, then cross roll.

Conventional Air Spray:	Binks	Graco	Devilbiss
Spray Gun:	#18 Or #62	800 or 900	JGA502 or MBC-510
Fluid Nozzle:	66 or 67	04 or 086	E or D
Air Cap:	66PE or 67PB	02,03, 952	704,765,78
Airless Spray:	Binks	Graco	
Pump:	37:1 B8-36	30:1 Bulldog	
Pressure Filter:		100Mesh	
Fluid Hose:	71-7507 x 100	3/8" x 100'	
Airless Gun	1M	208-663	
Tips:	9-1860-9-2180	.015-.017 Reversible-tips	
Minimum Pressure:		2000 PSI	
HVLP:	Binks		
Spray Gun:	Mach 1		
Fluid Nozzle:	97F or 905		
Orifice	.070 or .086		
Air Nozzle:	905P or 97AP		

SURFACE PREPERATION:

Remove all grease, dirt, oil, wax and other foreign matter from surfaces by washing with a warm solution of household detergent, rinsing with clean water and allowing to dry thoroughly. Bare wood and other rough surfaces should be sanded smooth. Glossy areas should be dulled by sanding. Fill cracks and nail holes with patching compound, sand smooth with sandpaper and remove dust. Metals should be cleaned thoroughly by solvent wiping or etching.

SAFETY INFORMATION:

FLAMMABLE! HARMFULL OR FATAL IF SWALLOWED, FLAMMABLE LIQUID AND VAPOR, SKIN AND EYE IRRITANT. CONTAINS MINERAL SPIRITS, VM&P NAPHTHA. Vapor harmful, may affect the brain or nervous system causing dizziness, headache or nausea. Causes eye, skin, nose and throat irritation. Keep away from heat, sparks and flame. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase air or wear respiratory protection (NIOSH/MSHA TC23C or equivalent) or leave area. Do not take internally. Close container after each use. Avoid contact with skin or eyes.

FISRT AID:

If swallowed, do not induce vomiting. Call a physician immediately. In case of eye contact, immediately flush thoroughly with water and call a physician. For skin contact, wash thoroughly. **USE WITH ADEQUATE VENTILATION. KEEP OUT OF REACH OF CHILDREN.**

Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. **Keep away from heat, sparks and flame.** Vapors may cause flash fire. Do not smoke. Extinguish all flames and pilot lights and turn off stoves, heaters, electric motors and other sources of ignition during use and until all vapors are gone. Prevent build-up of vapors by opening all windows and doors to achieve cross ventilation.