

# WATER REDUCIBLE D.T.M. PRIMER

#138 DTM

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<b>PRODUCT NAME:</b>	Water reducible D.T.M. (Direct to Metal) Primer	
<b>PRODUCT NUMBERS:</b>	DTM-WB	
<b>DESCRIPTION:</b>	A new generation acrylic that has excellent adhesion to aluminum, ferrous and galvanized metals, plaster. Wood and formica. It eliminates flash rusting and rust bleed through.	
<b>SUGGESTED USES:</b>	A Structural steel, Aluminum, galvanized metal. Excellent barrier coat over previously painted surfaces to allow recoating of solvent based finishes.	
<b>COLORS:</b>	Red, Gray, Black	
<b>FINISH:</b>	Low sheen	
<b>VEHICLE TYPE:</b>	Acrylic	
<b>SOLVENT TYPE:</b>	Water	
<b>FLASH POINT:</b>	Not applicable	
<b>SOLIDS BY VOLUME:</b>	38%	
<b>RECOMMENDED DRY FILM:</b>	2 Mils	
<b>COVERAGE:</b>	Theoretical coverage at 1 mil dry is 610 square feet per gallon, and 305 square feet at 2 mils dry.	
<b>VISCOSITY:</b>	80-95 KU (Kreb Units)	
<b>RECOMMENDED DRY TIME:</b>	Sets to touch in 30 minutes.. Can be recoated in 2 hours.	
<b>REDUCER:</b>	Water, if needed reduce up to 10% by volume.	
<b>CLEAN UP:</b>	Soap & Water	
<b>RECOMMENDED PRIMERS:</b>	Not Applicable	
<b>POT LIFE:</b>	Not Applicable	
<b>SHELF LIFE:</b>	12 Months minimum.	
<b>PHYSICAL PROPERTIES:</b>	<b>ASTM 3359</b> <b>ASTM B117</b> <b>ASTM D522</b>	Cross hatch Adhesion- 5 Salt Fog Spray -500 Hours –No Effect Flexibility (conical Mandrel) – ¼ "-Pass

**DUX PAINT LLC.**

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**APPLICATION:** Brush, Roller Spray.

<b>Conventional Air Spray:</b>	<b>Binks</b>	<b>Graco</b>	<b>Devilbiss</b>
Spray Gun:	#18 Or #62	800 or 900	JGA502 or MBC-510
Fluid Nozzle:	66 or 63C	047 or 086	FF or E
Air Cap:	66PE or 63PB	047, 952	704,765,78
<b>Airless Spray:</b>	<b>Binks</b>	<b>Graco</b>	
Pump:	37:1 B8-36	30:1 Bulldog	
Pressure Filter:		60 Mesh	
Fluid Hose:	71-7707x 100'		
Airless Gun	M1	208-663	
Tips:	9-1860	.015-.017	
Minimum Pressure:		2000 PSI	
<b>HVLP:</b>	<b>Binks</b>		
Spray Gun:	Mach 1		
Fluid Nozzle:	94F or 905F		
Orifice	.055 or .070		
Air Nozzle:	95P or 97AP		

**SURFACE PREPERATION:** Remove all grease, dirt, oil, wax and other foreign matter from surfaces. Before priming remove all rust and scale by Hand cleaning (SSPC-SP-2) or power tool cleaning (SSPC-SP-3).

**MIXING:** Stir thoroughly and apply as it comes from the container.

**SAFETY INFORMATION:** Do not take internally . Close container after each use. Avoid contact with skin or eyes.

**KEEP OUT OF REACH OF CHILDREN.**

All technical data, recommendations and services are accurate to the best of our knowledge. Seller assumes no responsibility for the results obtained or damages incurred from their use by the Buyer in whole or in part. No Warranty, including those of merchantability or fitness for a particular purpose, is expressed or implied since the method of application and its use is beyond our control. There are no warranties that extend beyond the description or the face hereof.